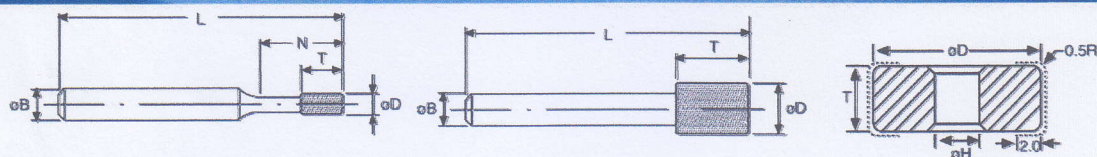


หัวเจียรูในเพชร Diamond & CBN Internal Grinding Wheel

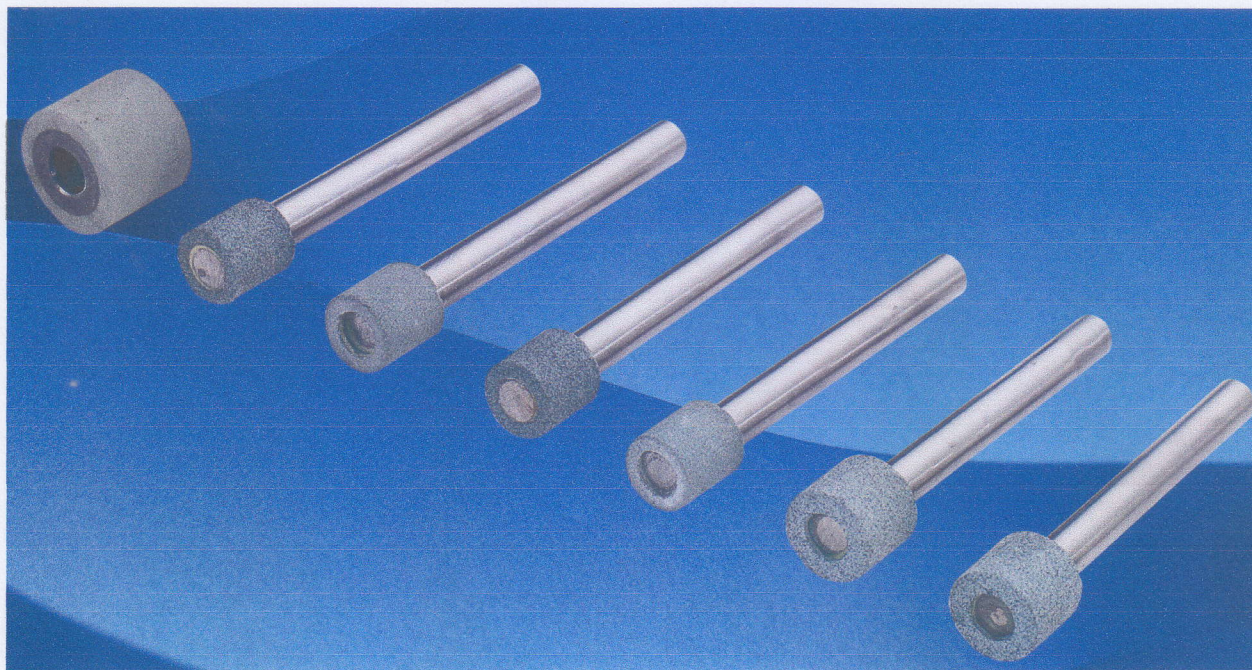


** สั่งทำตามแบบได้ กำหนดเบอร์ เพชรได้ตามความต้องการ

ขนาดมาตรฐาน (หน่วย : mm.)

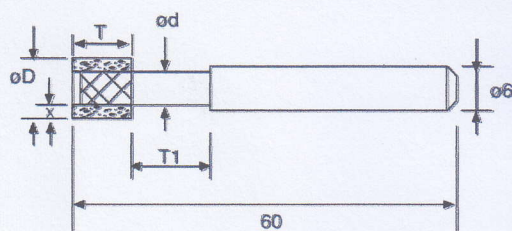


Diamond	CBN	D	T	N	L	B	Grit Size	Diamond ϕ	CBN ϕ
ID-3004	IB-3004	0.4	5	5	45	3.0B	#600	550.00	600.00
ID-3005	IB-3005	0.5	5	5	45	3.0B	#400	550.00	600.00
ID-3006	IB-3006	0.6	5	5	45	3.0B	#200	550.00	600.00
ID-3007	IB-3007	0.7	6	6	45	3.0B	#200	550.00	600.00
ID-3008	IB-3008	0.8	6	6	45	3.0B	#200	550.00	600.00
ID-3009	IB-3009	0.9	6	6	45	3.0B	#200	550.00	600.00
ID-3010	IB-3010	1.0	8	8	45	3.0B	#200	470.00	520.00
ID-3015	IB-3015	1.5	5	8	45	3.0B	#150	470.00	520.00
ID-3020	IB-3020	2.0	5	12	45	3.0B	#150	470.00	520.00
ID-3025	IB-3025	2.5	5	15	45	3.0B	#150	470.00	520.00
ID-3030	IB-3030	3.0	5	15	45	3.0B	#150	470.00	520.00
ID-3040	IB-3040	4.0	5	-	50	3.0B	#150	550.00	600.00
ID-3050	IB-3050	5.0	8	-	50	3.0B	#150	550.00	600.00
ID-3060	IB-3060	6.0	8	-	50	3.0B	#150	550.00	600.00
ID-6040	IB-6040	4.0	10	22	80	6.0B	#100	396.00	520.00
ID-6050	IB-6050	5.0	10	22	80	6.0B	#100	440.00	575.00
ID-6060	IB-6060	6.0	10	22	80	6.0B	#100	485.00	650.00
ID-6070	IB-6070	7.0	10	-	80	6.0B	#100	520.00	690.00
ID-6080	IB-6080	8.0	10	-	80	6.0B	#100	595.00	780.00
ID-6090	IB-6090	9.0	10	-	80	6.0B	#100	660.00	860.00
ID-6100	IB-6100	10	10	-	80	6.0B	#100	725.00	950.00
ID-6120	IB-6120	12	10	-	80	6.0B	#100	850.00	1,122.00
ID-6140	IB-6140	14	10	-	80	6.0B	#100	924.00	1,210.00
ID-6160	IB-6160	16	12	-	80	6.0B	#100	990.00	1,290.00
ID-6200	IB-6200	20	12	-	80	6.0B	#100	1,100.00	1,430.00



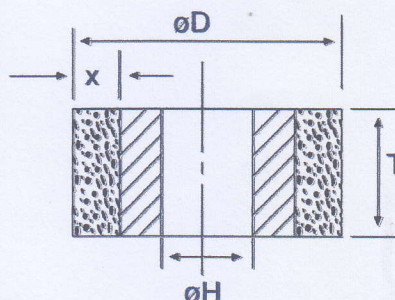
เพชรเจียรรูใน ชนิด Vitrified และ Resin แขน 6mm.

With shank



Order No.	D	T	X	d	T1	Bond	Grit	Diamond ฿	CBN ฿
D8	8	10	1.5	4.5	15	V :Vitrified	D150	฿2,800	฿3,150
D10	10	10	2	6		R: Resin	B150	฿3,200	฿3,700
D12	12	10	3	6				฿3,650	฿4,175

Concentricity < 0.01 mm.



เพชรเจียรรูใน ชนิด Vitrified และ Resin แบบไม่มีแกน

Replaceable type

Order No.	D	T	X	H	Bond	Grit	Diamond ฿	CBN ฿
D16	16	12	2.5	6			฿4,100	฿4,700
D20	20	12	2.5	10	V :Vitrified	D150	฿4,300	฿4,750
D25	25	12	4	10	R: Resin	B150	฿4,600	฿5,217
D30	30	12	5	10			฿4,800	฿5,700

After clamping you will have to dress it until the concentricity is below 0.01 mm.